



– ISLE OF –
RAASAY

HEBRIDEAN SINGLE MALT SCOTCH WHISKY

NA SIA | THE SIX



EILEAN RATHARSAIR

The Isle of Raasay (Old Norse for roe deer island) lies off the west coast of Scotland in the Inner Hebrides, a short 25 minute ferry journey from Sconser on the Isle of Skye.

This corner of the world is known for its breathtaking natural beauty, exaggerated landscapes, impressive geology, and one of Scotland's most incredibly diverse ecosystems



FIRST LEGAL DISTILLERY ON THE ISLE OF RAASAY

Rooted in centuries of illicit distilling, the Hebridean Isle of Raasay provides the ingredients for the perfect dram.

Illicit distilling is said to have taken place here as recently as 1850, with archaeological evidence of a collapsed still on the island.



NA SIA | THE SIX

Na Sia, meaning 'The Six' in Gaelic, is a cask programme offering the opportunity to purchase one of our six signature Isle of Raasay Single Malt recipe casks.

Only 60 of these limited edition casks are available in 2021.

OUR SIX CASK STORY

Two Isle of Raasay spirits - peated and unpeated - matured separately in Chinkapin oak, Bordeaux red wine, and Rye Whiskey casks.

This carefully crafted recipe brings together six signature casks, each with their own distinctive style and character, married together to produce our signature style: lightly peated balanced with rich dark fruit flavours.

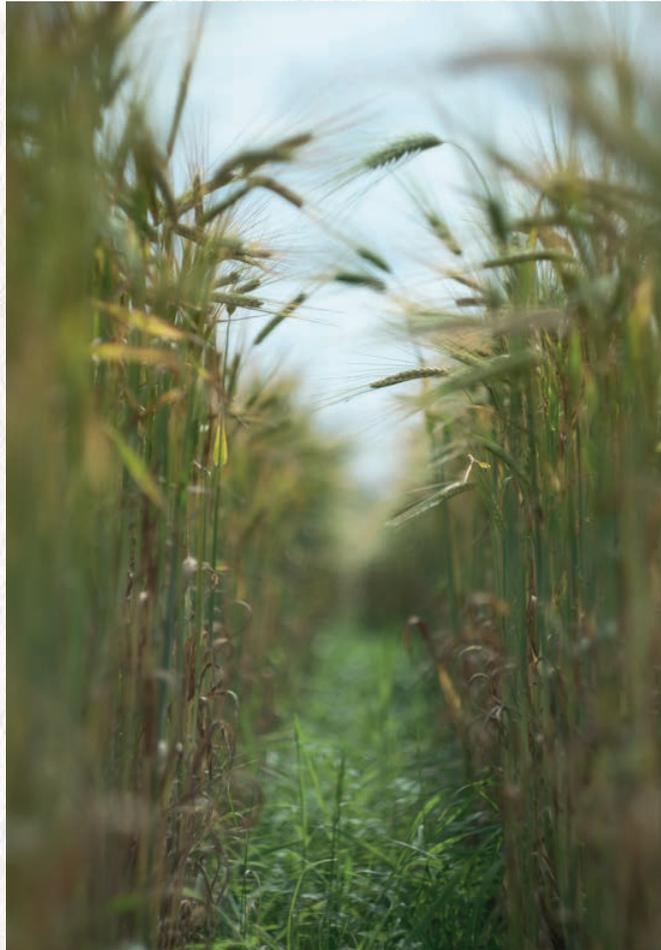
Become part of our six cask story and enjoy a night's stay at our award-winning whisky hotel and a bottle of our signature Isle of Raasay Single Malt, released May 2021.



THE WATER OF LIFE

Falling as rain on Dùn Cana, the island's highest peak, our water flows across volcanic rock and filters through Jurassic sandstone into our own well, Tobar na Ba Bàine (the Well of the Pale Cow), lying deep beneath the distillery.

This mineral-rich water adds character to our spirit at every stage of production, from mashing, fermentation and distillation, to cask reduction and bottling.



SCOTTISH BARLEY

We mash only 100% Scottish barley, and donate all our draff (spent malted barley), to local farmers and crofters as cattle feed.

We have also grown and malted Raasay barley using local peat for the first ever 100% Isle of Raasay Single Malt releases in the future.

HIGHLAND PEAT

Our peated barley is malted using Highland peat, giving a gentle, fragrant smokiness to our spirit. The PPM (Peat or Phenol Parts Per Million) of our peated malt is 48-52.

Uniquely, we split our production between peated and unpeated spirit, filling our casks with either peated or unpeated 63.5% ABV Isle of Raasay spirit at different times of the year.



NEW-MAKE SPIRIT

Mineral-rich water, long fermentations and our unique distilling process help develop sweet dark fruit characteristics in our spirit before it even touches the oak of the cask.

MATURATION

All of our casks are matured in our island warehouses next to the distillery, maximising the influence of the Hebridean climate on your single malt Scotch whisky.

CHINKAPIN OAK CASK

Freshly charred and toasted, these custom made Chinkapin, or Quercus Muehlenbergii American white oak casks are a type of oak native to central and eastern North America.

The fresh charring of the cask brings a rich colour and flavour early on in the maturation process, and the high toast caramelises the natural sugars in the wood. Expect sweet toffee and butterscotch on the nose, with vibrant dark fruit flavours and deep, rich colours at a young age.

FLAVOUR PROFILE

TOFFEE, SCOTTISH TABLET

SWEET GINGER, HEATHER HONEY

DARK FRUITS, REDCURRANTS

MALTED GRANARY BREAD

SMOKY (WITH PEATED SPIRIT)



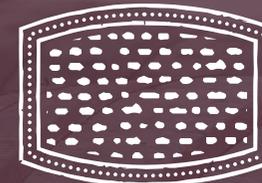
Sample & choose your cask at:
raasaydistillery.com/casks



OAK VARIETY: QUERCUS MUEHLENBERGII
AMERICAN OAK



CAPACITY:
190 LITRES



AVAILABLE WITH PEATED
OR UNPEATED SPIRIT



BORDEAUX RED WINE CASK

Stained red on the outside, these high quality ex-Bordeaux red wine casks are delivered fresh to the island from the châteaux of South West France. In the first few months of maturation, our spirit develops a pink hue in these casks, which turns into a deeper, darker red.

Bold flavours and fruity notes develop in the spirit - including dried fruits, sultana, grape, Christmas cake & bread pudding.

FLAVOUR PROFILE

SAVOURY SPICE, CINNAMON

CHERRIES, BLACK GRAPES

SANDLEWOOD

A HINT OF SALTINESS

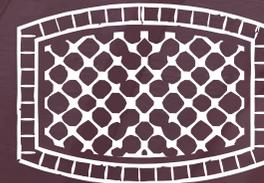
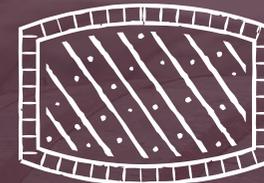
SMOKY (WITH PEATED SPIRIT)



OAK VARIETY: QUERCUS ROBUR AND QUERCUS PATREA FRENCH OAK



CAPACITY:
225 LITRES



AVAILABLE WITH PEATED
OR UNPEATED SPIRIT



Sample & choose your cask at:
raasaydistillery.com/casks



RYE WHISKEY CASK

These American ex-Rye Whiskey casks are from Woodford Reserve Distillery, Kentucky, where they use 53% rye in their mash bill. The flavours emulate history's original rye whiskeys, with strong peppery, spicy flavours in a sea of fruit and butterscotch.

These casks develop interesting pepper, spice and butterscotch flavours in our whisky.

FLAVOUR PROFILE

BLACK PEPPER

BUTTERSCOTCH

SWEET SPICE

VANILLA

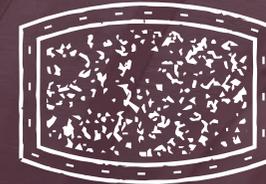
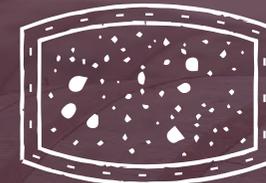
SMOKY (WITH PEATED SPIRIT)



OAK VARIETY: QUERCUS ALBA
AMERICAN OAK



CAPACITY:
190 LITRES



AVAILABLE WITH PEATED
OR UNPEATED SPIRIT



Sample & choose your cask at:
raasaydistillery.com/casks



Let Raasay come to you as part of our virtual tastings. From the comfort of your own home, we will walk you through six cask strength samples showcasing the unique six-part maturation of our signature lightly peated Isle of Raasay Single Malt.



CHINKAPIN OAK CASK



Nose:

.....

Palate:

.....

Finish:

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BORDEAUX RED WINE CASK



Nose:

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Palate:

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Finish:

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RYE WHISKEY CASK



Nose:

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Palate:

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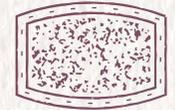
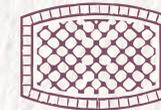
Finish:

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Take part in one of our virtual tasting sessions:
raasaydistillery.com/virtualtastings



CHINKAPIN OAK CASK

BORDEAUX RED WINE CASK

RYE WHISKEY CASK



Nose:
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Palate:
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Finish:
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Nose:
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Palate:
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Finish:
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Nose:
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Palate:
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Finish:
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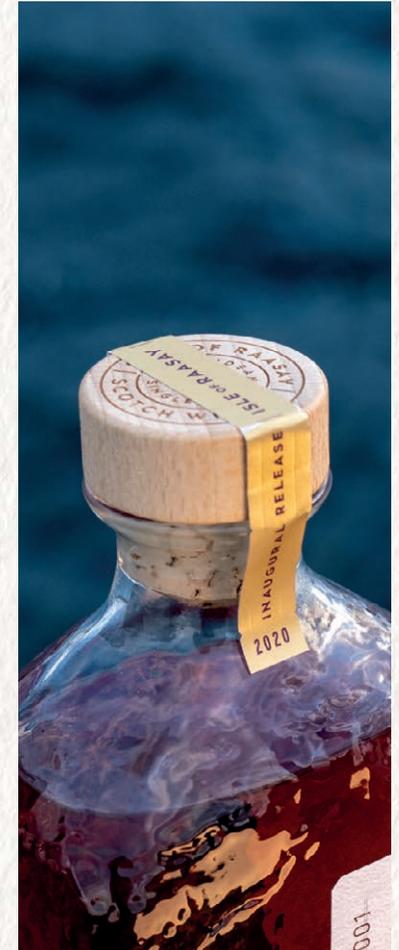


CAPTURING THE ELEMENTS

The name Isle of Raasay represents not only a whisky, but a history, a culture, and a people.

The island's landscape is incredible. Much of the geological history of Scotland is here in one form or another.

Our decanter-like glass bottle, that your whisky will be bottled in, captures the island's rugged natural beauty in all its glory. With Raasay's fossils and rocks moulded into the glass, holding it is like holding a piece of Raasay in your hands no matter where you are in the world.



BORODALE HOUSE

Come and experience the delights of Raasay, our lightly peated Isle of Raasay Single Malt, and smooth, zesty and refreshing Isle of Raasay Gin.

Your cask purchase includes a stay at our beautiful whisky hotel. The Victorian era Borodale House has been transformed into a state-of-the-art distillery with six en suite bedrooms and a five-star visitor centre. All against the backdrop of the **#BestDistilleryView** around!

AWARD-WINNING TOURS

We offer a wide range of guided whisky tastings and tours through the distillery, our warehouses and even around the island. You will have the chance to see our unique process up close and sample a variety of the spirits we produce here at the distillery.



PAYABLE NOW

CASK PURCHASE PRICE
(INCLUDES TEN YEARS OF WAREHOUSE MATURATION AND INSURANCE)

- CASK PRICE £6,000

PAYABLE AT BOTTLING

BOTTLING & PACKAGING ESTIMATE
(BASED ON APPROXIMATED YIELD PER CASK)

- 250 70CL BOTTLES*: £1,150

DELIVERY & POSTAGE

- UK DELIVERY & POSTAGE PER PALLET: £100

UK DUTY ON ESTIMATED YIELD
(NOT ACCOUNTING FOR ANGELS' SHARE AND BASED ON 2021 UK DUTY COSTS)

- 120 LITRES OF PURE ALCOHOL (ASSUMED FROM A 190L CASK*) £3,449

ESTIMATED SUBTOTAL

- CASK ESTIMATE* £10,699

The above bottling, delivery and tax estimates are all subject to change as costs and tax rates may vary between now and the time of bottling. Estimated number of bottles are based on 46% ABV bottling strength for 70cl bottles.

*Number of bottles and alcohol volume are estimates.

AN INVESTMENT WORTH THE WAIT

With an extensive range of casks and the option of both peated or unpeated spirit, we offer the chance for you to select a truly unique cask and bottling.

All casks are filled, matured and bottled at the Isle of Raasay Distillery ensuring the highest possible quality control and process at every stage of the process.

Call: +44 (0) 1478 470178 Email: sales@raasaydistillery.com

EXCLUSIVE CASK OWNER PERKS

- A night's stay at our award-winning Isle of Raasay Distillery luxury accommodation.
- An Isle of Raasay Distillery tour for two at our five-star Visitor Centre, booked with prior notice.
- A bottle of our signature Isle of Raasay Single Malt.
- Isle of Raasay Distillery Cask Owner welcome pack.
- Exclusive invitations to Cask Owner Experiences at the Isle of Raasay Distillery's Whisky Hotel, and Manor Place tasting room in Edinburgh.
- Cask Samples can be drawn at set times every three years with prior arrangement.



Try before you buy & read our FAQs at:
raasaydistillery.com/casks



ARE THERE OTHER ADDITIONAL COSTS:

Additional costs over and above the price paid for your whisky include:

- Bottling, Dry Goods & Delivery.
- UK Duty & Value Added Tax (VAT). All taxes are subject to change by the UK government.
- International Taxes. If your bottled whisky is exported from the UK, international duty and other taxes may be payable. Different tax rates apply throughout the EU and the rest of the world. If your bottled whisky is being exported from the UK, UK duty and VAT may not be payable.

DELIVERY & COLLECTION:

Delivery costs are not included in the cost of your whisky and will be charged at standard rates at the time of bottling. Bottles can also be collected from the distillery by prior arrangement at a mutually agreed time. All collection costs are the responsibility of the cask owner. Single Malt Scotch Whisky can only be exported from Scotland in bottles, so your cask will be bottled by us on Raasay and then exported to your country. The cask itself not included in the sale, unless you are buying one of our smaller 30 litre casks, which are included in the sale. Please visit www.raasaydistillery.com/casks for further information on our 30 litre casks.

UK & Europe

Delivery is available to UK and European countries. Shipping cost will vary dependant on the delivery address.

United States of America

Please contact us for more information on shipping to the US.

Other International

If you would like to have your bottles delivered to an address outside of the UK or Europe, please contact us.

NUMBER OF BOTTLES PER CASK:

The number of bottles in your cask will vary depending on the angels' share - the natural evaporation and loss of spirit that occurs during maturation - as well as the maturation period, bottle size and bottling strength. For example, we estimate a 190 litre cask will produce 250 70cl bottles at 46% ABV after maturation.

This number is approximate and will vary based on the above factors.

LABELLING:

During the bottling process, whisky from your cask will be labelled under the Isle of Raasay Distillery brand by default. Any other specific label text requests or requirements can be considered but would need to be arranged by prior written agreement and may incur additional costs.

CASK SAMPLES:

Drawing cask samples in our dunnage warehouse requires breaking up the stows to access each cask. We will therefore draw cask samples every 3 years on pre-arranged dates. Cask sample tastings will also be available at our cask owner events. Please join our Slàinte Whisky Club to receive information on upcoming events.

www.raasaydistillery.com/slainte

PEATED OR UNPEATED SPIRIT:

When building your cask, you can choose either our peated or unpeated spirit. Not all cask types will be available in both peated and unpeated spirit due to stock availability.

Visit our website to view more information and FAQs at raasaydistillery.com/casks



1 Definitions and Interpretation

1.1 In this document, the following words and terms shall have the following meanings:

“Brand” means any and all intellectual property rights subsisting in or pertaining to Product and any name, logos, packaging, design and/or any aspect of the get-up, look and feel of the Product in whatever form we may apply from time to time;

“Cask” has the meaning set out in Clause 3.1;

“Contract” means the contract, comprising the Confirmation and these Terms, entered into between you and us for the supply of Product;

“Confirmation” means the confirmation to which these terms are appended that confirms our acceptance of your Order;

“Maturation Period” means the maturation period as stated in the Confirmation;

“Order” means the order for Product details of which are contained in the Confirmation;

“Price” means the price for the Product as set out in the Confirmation excluding any costs of delivery, insurance costs, overheads, packing, loading, carriage, customisation and all taxes and duties of any kind;

“Product” means the whisky Products identified in the Confirmation which shall for the avoidance of doubt only include the actual liquid stocks and not any casks or containers in which we may store the Product from time to time;

“Terms” means these terms;

“us” or “we” means Isle of Raasay Distillery, a trading name of R&B Distillers Limited, a company incorporated in Scotland with company number SC483145 and registered office at 23 Manor Place, Edinburgh EH3 7DX and “our” shall be interpreted accordingly.

“you” means the buyer or person to whom the Confirmation is addressed and “your” shall be interpreted accordingly.

1.2 Unless the context requires a different interpretation, the following rules shall be used to interpret these Terms: (a) the word “including” means “including but not only”; (b) a reference to a “Clause” is to the relevant Clause of these Terms, unless otherwise stated; (c) the headings in these Terms do not affect the meaning of the Clauses.

1.3 In the event of any conflict or inconsistency between them, the terms of these Terms will take precedence over any other terms purported to apply to the Contract and shall take precedence over any terms set out in any ordering of other document purported by you to apply.

1.4 Any references to any Scottish legal term for any action, remedy, method of judicial proceeding, legal document, legal status, court official or any legal concept or thing shall in respect of any jurisdiction other than Scotland be deemed to include what most nearly approximates in that jurisdiction to the Scottish legal term.

2 Terms of Sale

2.1 We agree to sell and you agree to buy the Product for the Price on the terms set out herein.

2.2 We do not enter into contracts for the sale or supply of Product on terms other than these Terms.

3 Our Responsibilities

3.1 On receipt by us of your payment in full, we will fill a cask (of the Cask Type and Cask Size as set out the Confirmation, but subject to availability) with Product from the next available batch of Product, and a certificate of ownership will be produced in your name (your “Cask”). Where the selected Cask Type is unavailable, we will contact you to confirm other available Cask Types and agree with you the type to be used. If we are unable to contact you, despite using reasonable endeavours to do so, we will select a suitable alternative and advise you of the same.

3.2 We will fill your Cask to capacity at 63.5% alcohol by volume.

3.3 We will retain your Cask on our site or such other place we deem appropriate for the cask Maturation Period of the Product.

3.4 We shall insure the Products on the same terms and on the same basis as other like products and stock.

3.5 You acknowledge and agree that at no time will you obtain any rights in the cask itself and that all right, title and risk in the Cask itself shall remain ours. Where the Product is stored in a 30 litre Cask, we may offer this empty cask to you upon bottling. In the event of complete or substantial loss of or damage to your Cask, we shall endeavour to offer you a replacement of the nearest available cask in terms of type, product and distillation date.

3.6 You acknowledge and agree that your Cask must remain in our warehouse for its entire Maturation Period, and its contents must be bottled by us. You may not ask for it to be bottled until after our own first release of “Isle of Raasay Single Malt Scotch Whisky”.

3.7 Following your request and subject to Scotch whisky regulations and clause 3.6, we will use the contents of your Cask to fill bottles and for this purpose we will, in the absence of any written agreement entered into with you to the contrary, use such Isle of Raasay Distillery dry goods and materials that are in use and available to us at the time of bottling. We will endeavour to accommodate any reasonable and legally compliant requests which you may make in respect of customisation of the bottle, packaging and labelling, and, in the absence of any prior written agreement entered into with you which provides herwise, we will (as between us) own any intellectual property rights in any such customisation and the production thereof. You acknowledge and agree that where we do so agree to accommodate requests for such customisation that we will be entitled to charge you for the same.

3.8 After bottling, you will be liable for UK duty and VAT at the prevailing rate unless you can arrange for shipping to a bonded warehouse either within or outside of the UK. You must settle all duty and VAT amounts, and, unless we have separately agreed to provide duty paid warehousing facilities for you, arrange for the shipping of your bottles within two weeks of bottling.

4 Your rights and responsibilities

4.1 Once your cask has been paid for, and it has been filled, you will be entitled to visit your Cask by appointment subject to the current terms and conditions. In the event that you wish to obtain a sample of your Cask, we may at our discretion, following a request from you permit this and will do so subject to payment by you of delivery charges, postage, packing and a reasonable administrative charge to be advised by us.

4.2 You acknowledge and agree that there will be a loss of both alcohol and volume while the Product matures in your Cask and whilst this might fluctuate we anticipate that this may amount to up to approximately 2% loss per annum

4.3 You warrant and represent to us that you have complied, are complying and will comply with current HMRC regulations applicable to a contract of this nature, including that you are a private customer who is purchasing the product for private, non-commercial use.

4.4 You acknowledge and agree that it is your responsibility to familiarise yourself with and thereafter comply with the requirements of HMRC as regards the purchase of the Product from us. We will endeavour to include (and to the extent it is within our control, maintain) a link to the relevant section of the HMRC website on our website.

4.5 You acknowledge and agree that the ‘Approximate Filling’ levels contained in the Confirmation are a guideline only, that each cask will have a slightly different capacity and that we cannot guarantee any minimum amounts of fillings.

Visit our website to view more information and FAQs at raasaydistillery.com/casks



4.6 Nothing in the Contract will grant you any rights in or licence to the Brand or any of our intellectual property rights.

4.7 You must inform us of any change of name, address, and other contact details, and if you wish to transfer ownership of your Cask, you must seek our prior written agreement to the same and the new owner must agree to abide by these Terms.

5 Title and risk

5.1 Risk in the Product shall pass to you at the point of collection by you or your nominated representative or carrier from us.

5.2 Ownership in the Product shall not pass to you until all amounts owing to us in respect of the Product has been paid to us in full.

6 Price and payment

6.1 On receipt of your Order, we shall issue you with an invoice, and Confirmation, for the Price plus any VAT payable thereon (an "Invoice").

6.2 You agree that you shall pay amounts owing under the Invoice within the period set out in the Confirmation and you acknowledge that all payments should be received prior to filling the Cask. If you have not paid the Invoice within the period required, we shall be entitled to treat your Order as rescinded and our confirmation of that Order as set out in the Confirmation as cancelled and we shall have no further responsibility to you under the Contract.

6.3 The Price includes all insurance and storage charges for the Maturation Period (which for the avoidance of doubt shall start on the filling date of the Cask), and you will be notified of the prevailing rates should you wish us to hold your Cask beyond this period. We may agree in writing with you to extend the Maturation Period and you will be liable for any additional insurance or storage charges in respect of this.

6.4 We retain the right to bottle the Product after the Maturation Period and you will be liable for all charges in respect of the bottling.

6.5 If, despite our reasonable efforts, we are unable to contact you after the Maturation Period, because you have not complied with clause 4.7, we shall be entitled to end the Contract with you. In this case title to the Product will revert to us and all payments will be offset against any additional insurance and storage charges.

7 Liability

7.1 Nothing in the Contract shall exclude the liability of either party for death or personal injury resulting from negligence, fraud, fraudulent misrepresentation, or any other liability which may not be excluded by applicable law.

7.2 Subject to Clause 7.1 and save as otherwise provided in these Terms, we shall not be liable for: (a) loss of profits; (b) loss of business; (c) depletion of goodwill or similar losses; (d) loss of anticipated savings; (e) loss of use; (f) loss or corruption of data or information; or (g) any form of indirect, special or consequential loss whatsoever or howsoever caused.

7.3 Subject to Clauses 7.1 and 7.2, our entire liability under or in connection the Contract shall be limited to an amount equivalent to the Price.

8 Miscellaneous

8.1 Any notice to be made under or in connection with the Contract shall be made in English in writing and by letter to the address for the relevant party as set out in the Letter or in the case of letters to you to the last known address which we have on record for you.

8.2 We shall not be liable for any delay in performing our obligations under the Contract where such delay is caused by circumstances beyond our reasonable control.

8.3 You may not assign, sub-contract or otherwise transfer any rights or obligations under the Contract without our prior written consent.

8.4 The Contract does not create a partnership or joint venture between the parties to it, nor authorise either party to act as agent for the other.

8.5 No amendment of the Contract will be effective unless it is in writing signed by us.

8.6 If any provision (or part of a provision) of these Terms should be found to be invalid, unlawful or unenforceable by a court having proper authority, or if the law changes so that it becomes invalid, unlawful or not enforceable to any extent, then this Clause will apply and the provision (or part affected) will be treated as having been deleted from the remaining Terms which will remain in full force and effect.

8.7 We will not be treated as having: (a) waived a right or remedy arising under the Contract or otherwise in law; and/or (b) elected to abandon a right or remedy arising under the Contract or otherwise in law; and/or (c) where applicable, thereby affirmed the Contract; except if and to the extent that it has expressly documented such waiver or election (and any resultant affirmation) in writing signed and delivered to you.

8.8 The Contract constitutes the entire agreement between you and us in relation to its subject matter and supersedes any prior arrangement, understanding or agreement between them in relation thereto and sets forth the full extent of our obligations and liabilities in respect of the Product.

8.9 This Contract binds you and us, and is for your and our benefit and your and our respective heirs, executors, administrators, legal representatives, successors and permitted assigns.

8.10 To the fullest extent permitted by applicable law, we hereby exclude any conditions, warranties or other terms, express or implied, including as to quality, fitness for a particular purpose or any other kind whatsoever, as being binding on us except as specifically stated in these Terms and any condition, warranty or other term concerning the Product which might otherwise be implied into or incorporated within the Contract, whether by statute, common law or otherwise, is expressly excluded.

8.11 You acknowledge that in entering into the Contract, you have not relied on any statement, representation, warranty, undertaking or other assurance given or made by any person (whether a party to the Contract or not) other than as expressly set out or referred to in the Contract. You hereby waive all rights and remedies howsoever arising which, but for this Clause, might otherwise be available to it in respect of any such representation, warranty, undertaking or other assurance.

8.12 Nothing in these Terms is intended to or will be construed as limiting or excluding any liability for fraud or fraudulent misrepresentation.

9 Governing law and Jurisdiction

The Contract (and any non-contractual disputes or claims) is governed by the laws of Scotland and the parties agree that the Scottish courts will have the exclusive authority to settle any dispute arising out of or in connection with the Contract (and any non-contractual disputes or claims)

Please view our full terms and conditions and privacy policy on our website at raasaydistillery.com

Visit our website to view more information and FAQs at raasaydistillery.com/casks



Upon receiving your completed form and payment, we will send you an invoice and cask certificate confirming your order as well as the cask number and cask type.

I would like to purchase the following cask(s):

Number of Casks:

Cask Type(s):

Spirit Type: Peated Spirit Unpeated Spirit

Title & Name:

(please give full name and title)

Address:

.....

Postcode:

Email:

Telephone:

Mobile tel.:

Name and address for title: (if different from above)

Title & Name:

(please give full name and title)

Address:

.....

Postcode:

DISCLAIMER: In applying to purchase this/these cask(s), I confirm that I have read and accept the terms and conditions available in this booklet and on our website.

I Accept (signature of purchaser):

PAYMENT:

BACS/Bank Transfer

Please invoice me and I will pay via BACS or bank transfer.

Credit or Debit Card

Please charge my MasterCard/Visa/Debit/American Express card with:

£

Card No:

3 or 4 digit security no:

Start date/Issue no. (Debit only)

Expiry date:

Signature of purchaser:

Date:

Please return this form to: Isle of Raasay Distillery, Borodale House, Isle of Raasay, Kyle Scotland, IV40 8PB.



– ISLE OF –
RAASAY

HEBRIDEAN SINGLE MALT SCOTCH WHISKY

NA SIA | THE SIX

